

INNOLUX DISPLAY CORPORATION

LCD MODULE

SPECIFICATION

Customer: _____
Model Name: **ZE050NA-01U**
Date: **2020/11/05**
Version: **01**

☐ **Preliminary Specification**
☒ **Final Specification**

For Customer's Acceptance

Approved by	Comment

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1. General Specification

No.	Item	Specification	Remark
1	LCD size	5.0 inch(Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	800 × 3(RGB) × 480	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.045(W) × 0.135(H) mm	
6	Active area	108.0(W) × 64.8(H) mm	
7	Panel size	115.6(W) × 74.38(H) × 1.43(D) mm	
8	Surface treatment	Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	Digital	
11	View direction(Gray Inversion)	6 o'clock	
12	Panel Power consumption	0.3 W(Typ.)	
13	Weight	26g(Typ.)	

Note 1: Refer to Mechanical Drawing.

2. Pin Assignment

Pin No.	Symbol	I/O	Function	Remark
1	V _{LED+}	P	Power for LED backlight (Anode)	
2	V _{LED+}	P	Power for LED backlight (Anode)	
3	V _{LED-}	P	Power for LED backlight (Cathode)	
4	V _{LED-}	P	Power for LED backlight (Cathode)	
5	GND	P	Power ground	
6	V _{COM}	P	Common voltage	
7	DV _{DD}	P	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync Input	
11	HS	I	Horizontal Sync Input	
12	B7	I	Blue data(MSB)	
13	B6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	B3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	Note 2
19	B0	I	Blue data(LSB)	Note 2
20	G7	I	Green data(MSB)	
21	G6	I	Green data	
22	G5	I	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	
26	G1	I	Green data	Note 2
27	G0	I	Green data(LSB)	Note 2
28	R7	I	Red data(MSB)	

29	R6	I	Red data	
30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	Note 2
35	R0	I	Red data(LSB)	Note 2
36	GND	P	Power Ground	
37	DCLK	I	Sample clock	Note 3
38	GND	P	Power Ground	
39	L/R	I	Left / right selection	Note 4,5
40	U/D	I	Up/down selection	Note 4,5
41	V _{GH}	P	Gate ON Voltage	
42	V _{GL}	P	Gate OFF Voltage	
43	AV _{DD}	P	Power for Analog Circuit	
44	RESET	I	Global reset pin.	Note 6
45	NC	-	No connection	
46	V _{COM}	P	Common Voltage	
47	DITHB	I	Dithering function	Note 7
48	GND	P	Power Ground	
49	NC	-	No connection	
50	NC	-	No connection	

I: input, O: output, P: Power

Note 1: DE/SYNC mode select. Normally pull high.

When select DE mode, MODE="1", VS and HS must pull high.

When select SYNC mode, MODE="0", DE must be grounded.

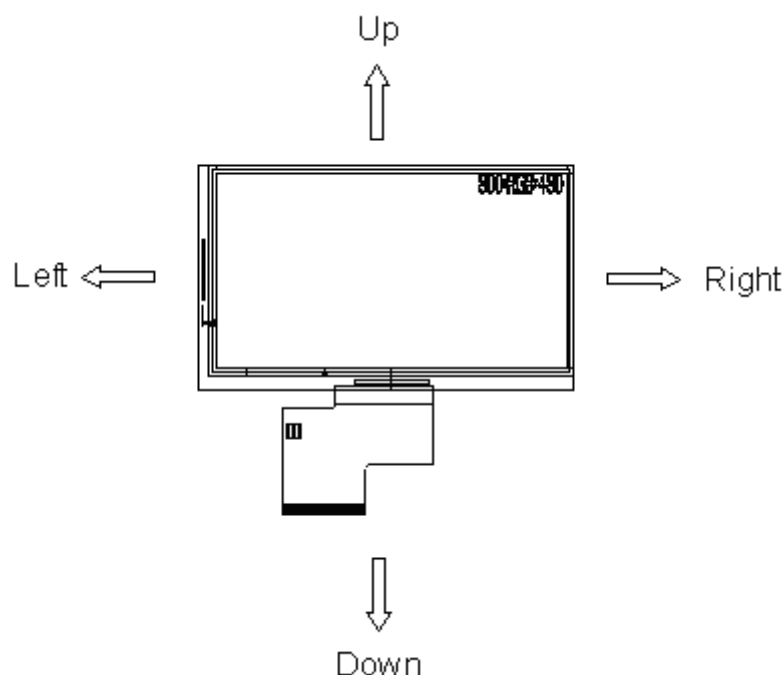
Note 2: When input 18 bits RGB data, the two low bits of RG and B data must be grounded.

Note 3: Data shall be latched at the falling edge of DCLK.

Note 4: Selection of scanning mode

Setting of scan control		Scanning direction
U/D	L/R	
GND	DV _{DD}	Up to down, left to right
DV _{DD}	GND	Down to up, right to left
GND	GND	Up to down, right to left
DV _{DD}	DV _{DD}	Down to up, left to right

Note 5: Definition of scanning direction.
Refer to the figure as below:



Note 6: Global reset pin. Active low to entry reset state. Suggest connecting with an RC reset circuit for stability. Normally pull high.

Note 7: Dithering function enable control, normally pull high.
When DITHB ="1", Disable internal dithering function,
When DITHB ="0", Enable internal dithering function,

3. Operation Specifications

3.1. Absolute Maximum Ratings

(Note 1)

Item	Symbol	Values		Unit	Remark
		Min.	Max.		
Power voltage	DV_{DD}	-0.3	5.0	V	
	AV_{DD}	-0.5	13.5	V	
	V_{GH}	-0.3	42.0	V	
	V_{GL}	-20.0	0.3	V	
	$V_{GH}-V_{GL}$	-	40.0	V	
Operation Temperature	T_{OP}	-20	70	°C	
Storage Temperature	T_{ST}	-30	80	°C	

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times. It should be a module used with any of the absolute maximum ratings.

Exceeded, the characteristics of the module may not be recovered, or in an extreme

3.2. Typical Operation Conditions

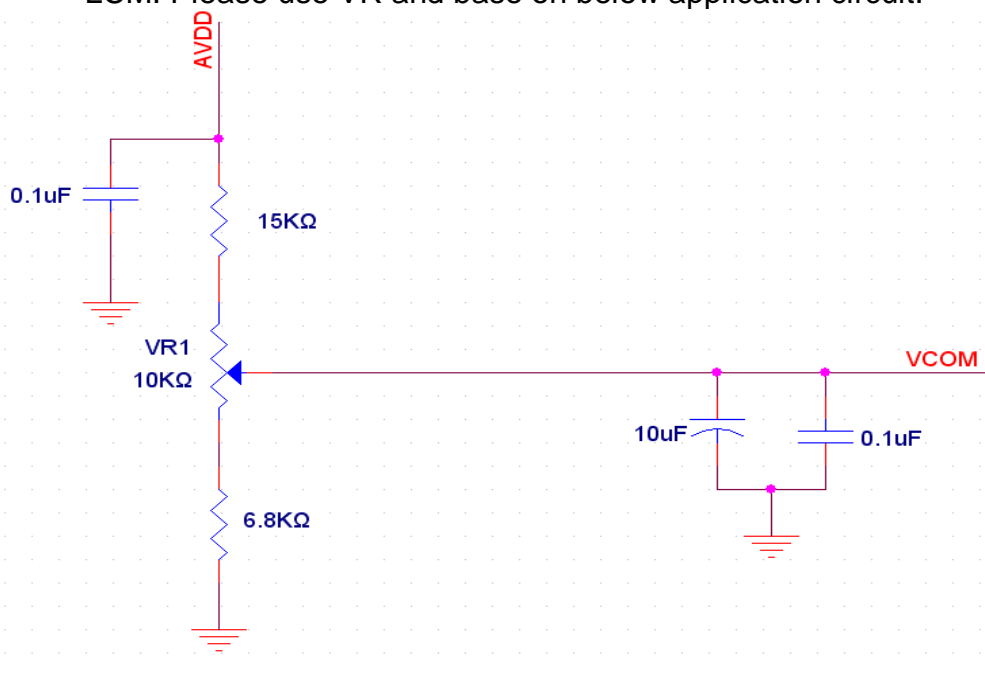
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power voltage	DV _{DD}	3.0	3.3	3.6	V	Note 2
	AV _{DD}	10.3	10.4	10.5	V	
	V _{GH}	14.9	15.0	15.1	V	
	V _{GL}	-8.1	-8.0	-7.9	V	
Input signal voltage	V _{COM}		(4.14)		V	Note 4
Input logic high voltage	V _{IH}	0.7 DV _{DD}	-	DV _{DD}	V	Note 3
Input logic low voltage	V _{IL}	0	-	0.3 DV _{DD}	V	
Input logic low voltage	V _{IL}	0	-	0.3 DV _{DD}	V	

Note 1: Be sure to apply DV_{DD} and V_{GL} to the LCD first, and then apply V_{GH}.

Note 2: DV_{DD} setting should match the signals output voltage (refer to Note 3) of customer's system board.

Note 3: DCLK, HS, VS, RESET, U/D, L/R, DE, R0~R7, G0~G7, B0~B7, MODE, DITHB.

Note 4: Typical V_{COM} is only a reference value. It must be optimized according to each LCM. Please use VR and base on below application circuit.



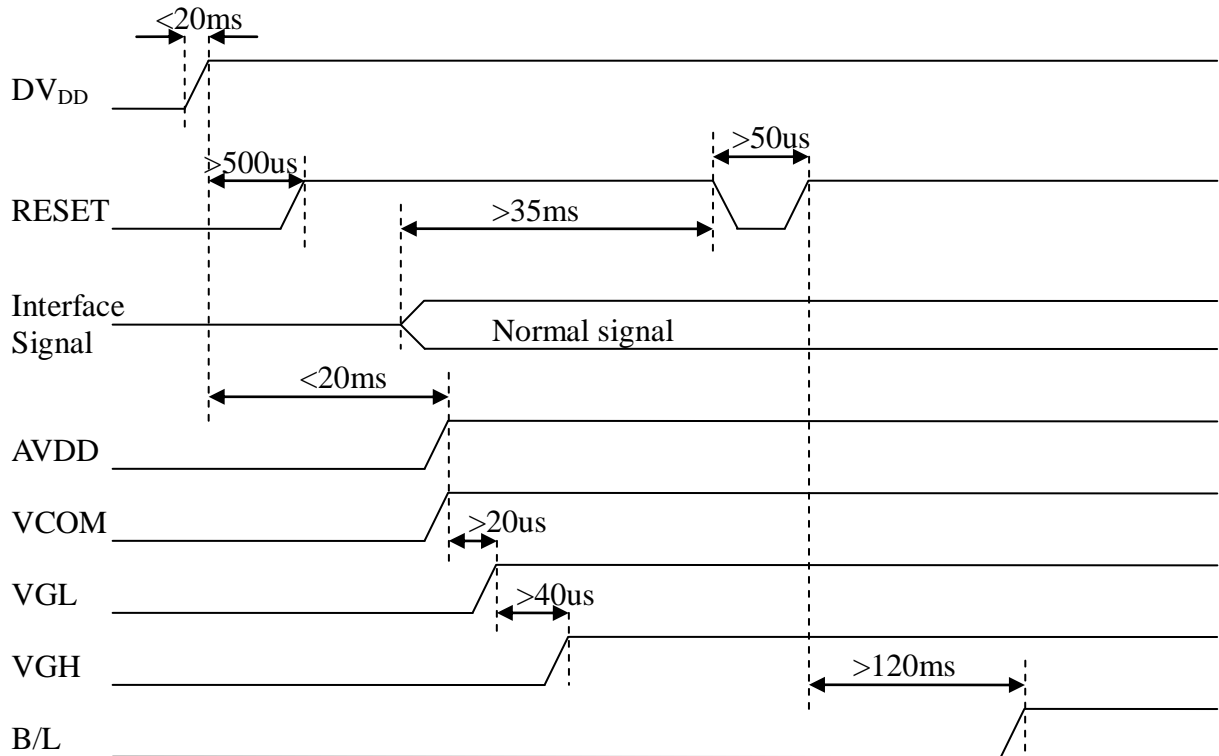
3.3.Current Consumption

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Current for Driver	I_{GH}	-	0.5	2	mA	$V_{GH} = 15.0V$
	I_{GL}	-	0.5	2	mA	$V_{GL} = -8.0V$
	IDV_{DD}	-	7	13	mA	$DV_{DD} = 3.3V$
	IAV_{DD}	-	20	50	mA	$AV_{DD} = 10.4V$

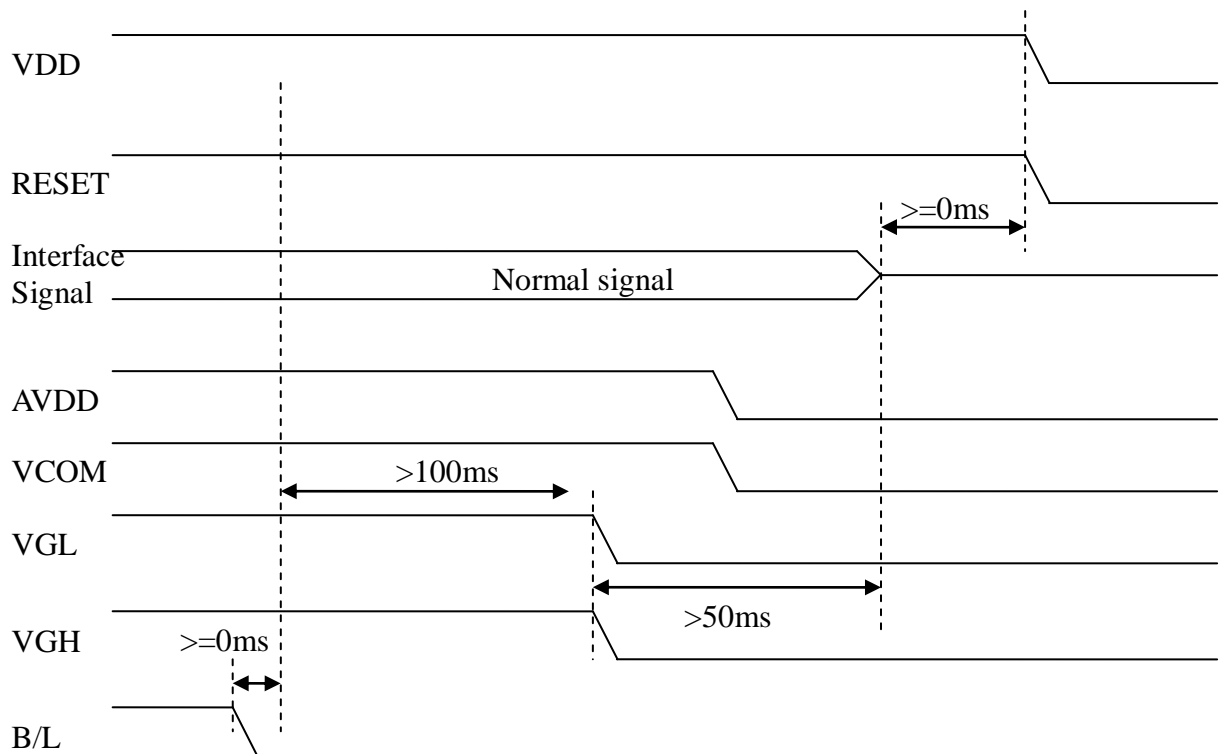
3.4. Power Sequence

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.]

a. Power on sequence:



b. Power off sequence:

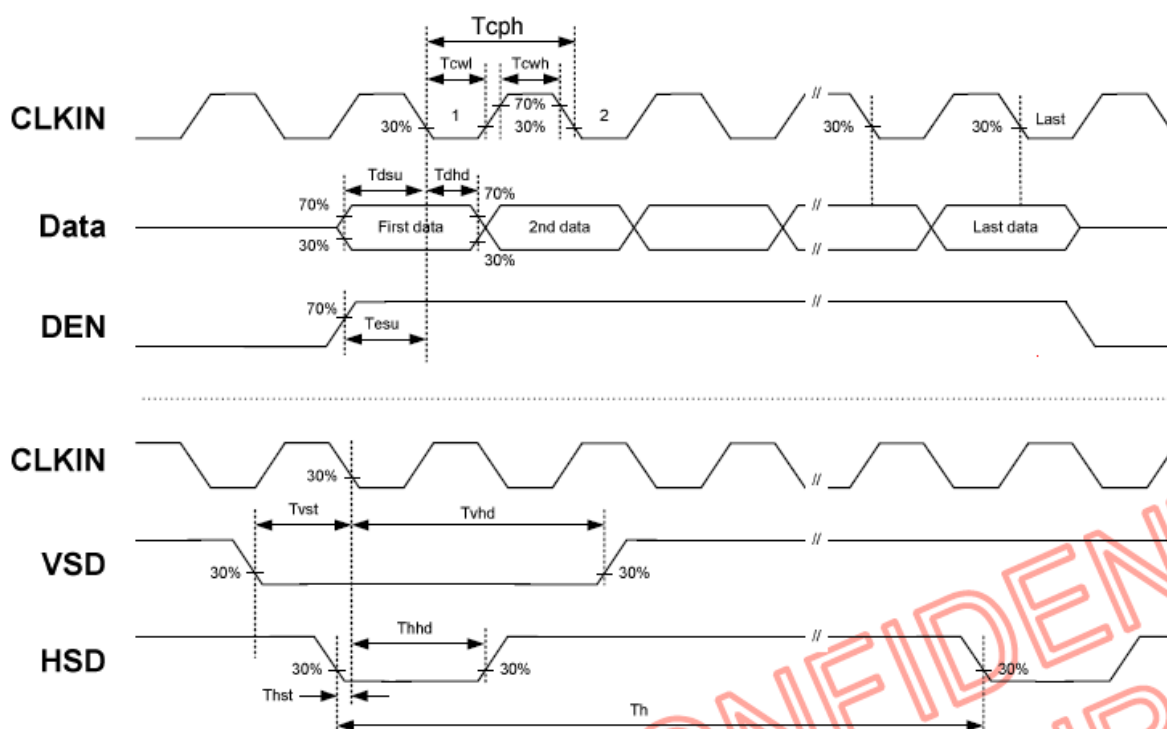


3.5.Timing Characteristics

3.5.1 AC Electrical Characteristics

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
HS setup time	T_{hst}	8	-	-	ns	
HS hold time	T_{hhd}	8	-	-	ns	
VS setup time	T_{vst}	8	-	-	ns	
VS hold time	T_{vhd}	8	-	-	ns	
Data setup time	T_{dsu}	8	-	-	ns	
Data hole time	T_{dhd}	8	-	-	ns	
DE setup time	T_{esu}	8	-	-	ns	
DE hole time	T_{ehd}	8	-	-	ns	
DV _{DD} Power On Slew rate	T_{POR}	-	-	20	ms	From 0 to 90% DV _{DD}
RESET pulse width	T_{Rst}	1	-	-	ms	
DCLK cycle time	T_{coh}	20	-	-	ns	
DCLK pulse duty	T_{cwh}	40	50	60	%	

3.5.2 Input Clock and Data Timing Diagram



3.5.3. Timing

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	23	23	TH	
VS Front Porch	tvfp	7	22	147	TH	

3.5.4. Data Input Format

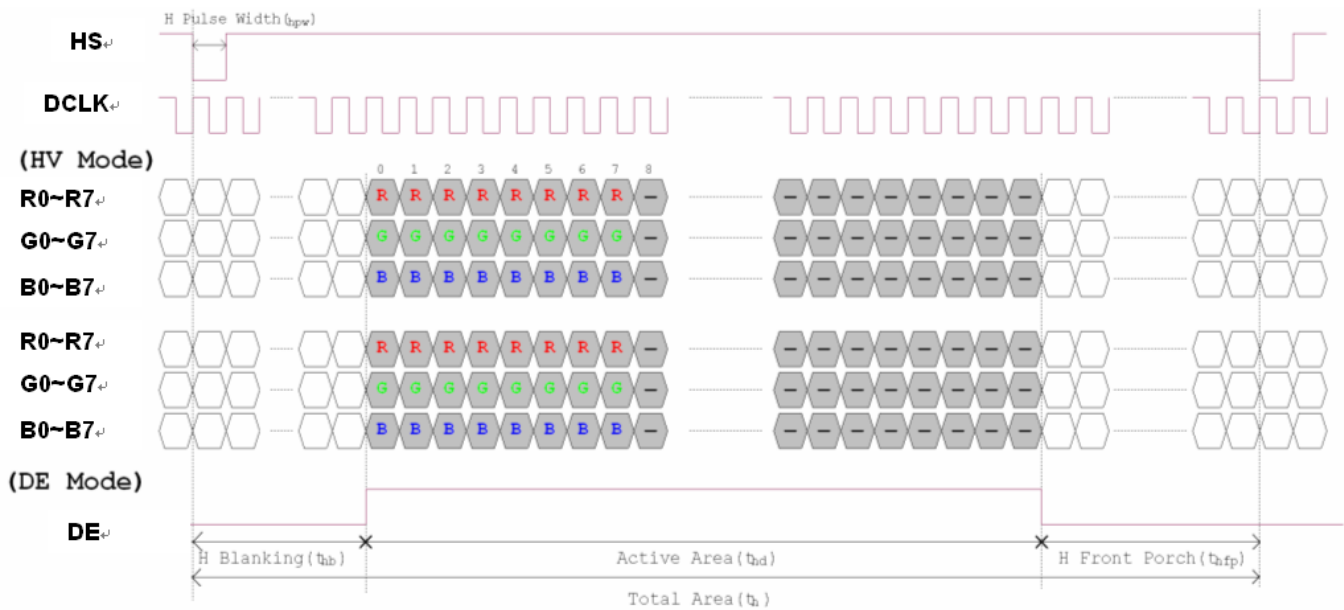


Figure 3. 1 Horizontal input timing diagram.

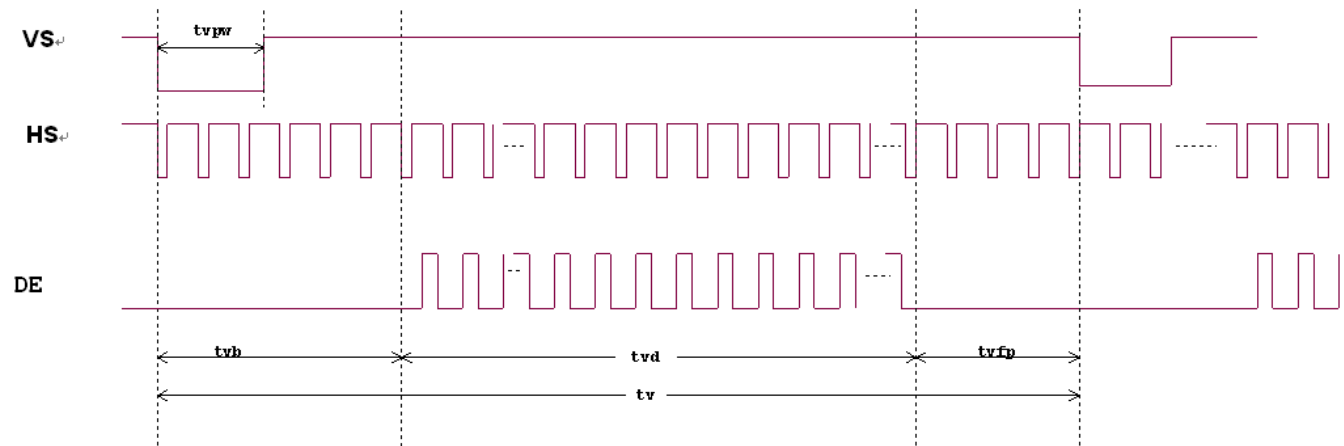


Figure 3. 2 Vertical input timing diagram.

4. Optical Specifications

Item	Symbol	Condition	Values			Unit	Remark
			Min.	Typ.	Max.		
Viewing angle (CR \geq 10)	θ_L	$\Phi=180^\circ$ (9 o'clock)	60	70	-	degree	Note 1
	θ_R	$\Phi=0^\circ$ (3 o'clock)	60	70	-		
	θ_T	$\Phi=90^\circ$ (12 o'clock)	40	50	-		
	θ_B	$\Phi=270^\circ$ (6 o'clock)	60	70	-		
Response time	T_{ON}	Normal $\theta=\Phi=0^\circ$	-	10	20	msec	Note 2 Note 3
	T_{OFF}		-	15	30		
Contrast ratio	CR		400	500	-	-	Note 4
Color chromaticity	W_X		0.26	0.31	0.36	-	Note 5
	W_Y		0.28	0.33	0.38	-	
Transmittance	Tr		-	4.41	-	%	Note 6

Test Conditions:

1. $V_{dd}=3.3V$, the ambient temperature is $25^\circ C$.
2. The test systems refer to Note 2.

Note 1: Definition of viewing angle range

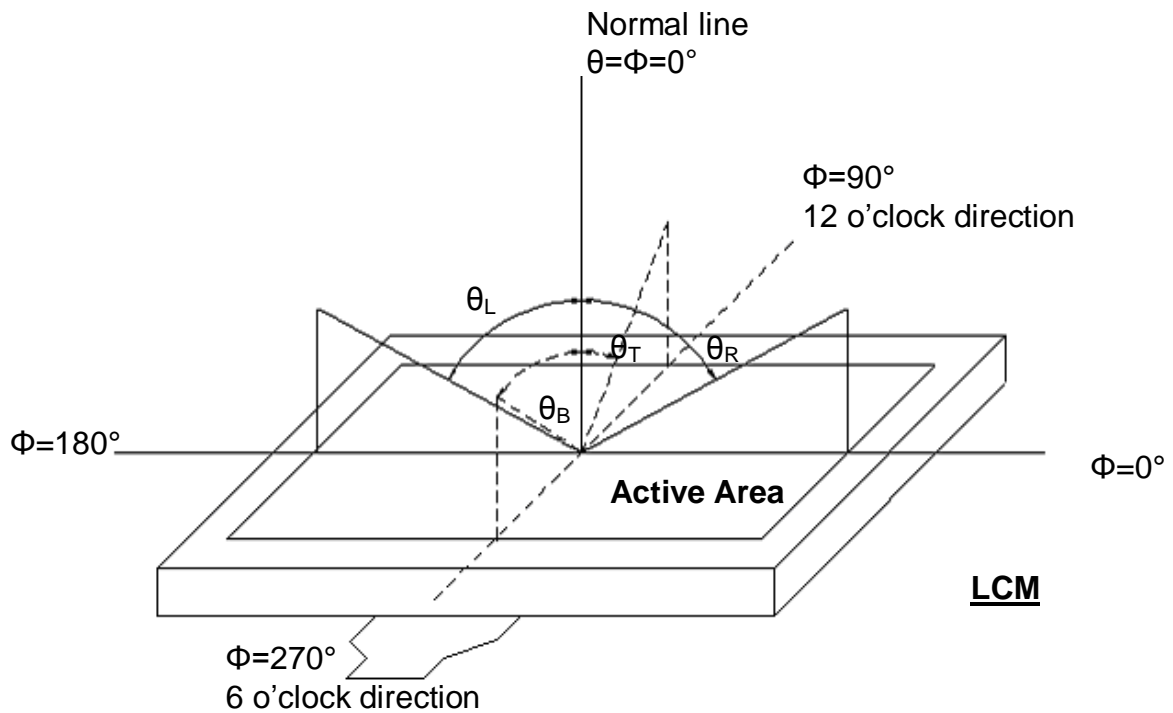


Fig. 4-1 Definition of viewing angle

Note 2: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Viewing angle is measured by ELDIM-EZ contrast/Height : 1.2mm, Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/ Field of view: 1° /Height: 500mm.)

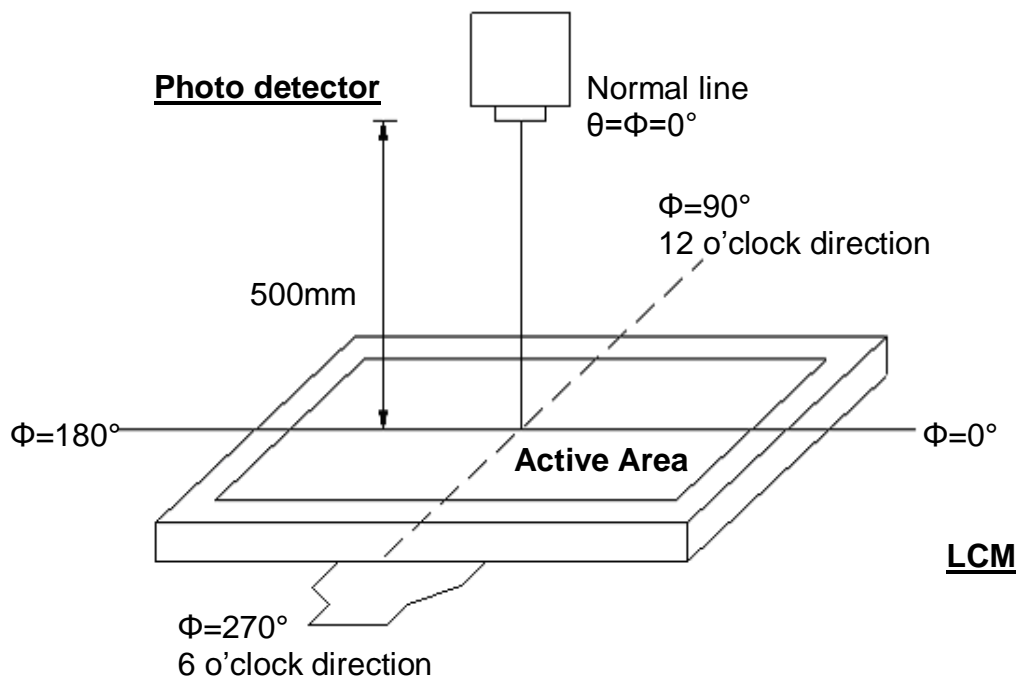


Fig. 4-2 Optical measurement system setup

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

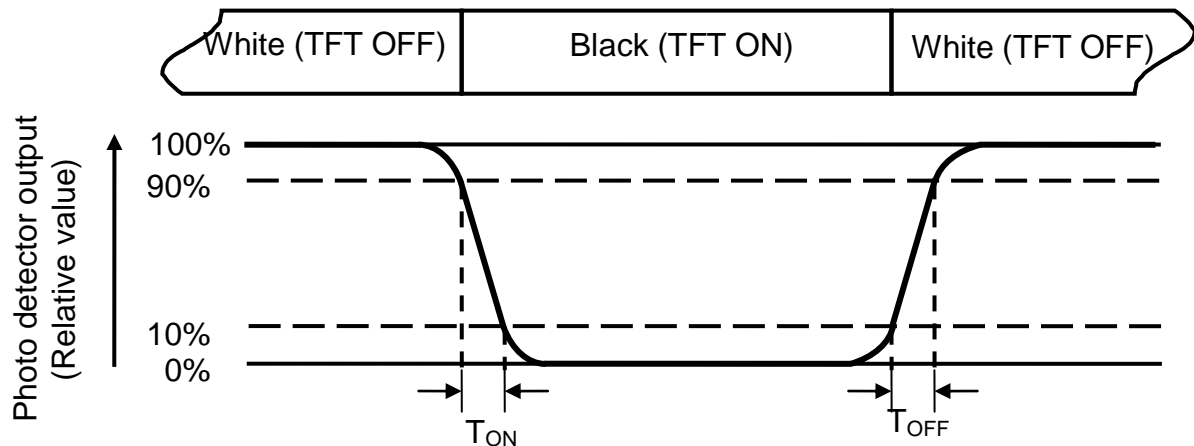


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Chromaticity

The chromaticity is measured in CIE 1931 at the center point of color filter at "White" state under C light.

Note 6: Definition of Transmittance

The transmittance is measured on INX stabilized backlight.

Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yty)} = \frac{B_{min}}{B_{max}}$$

L-----Active area length W----- Active area width

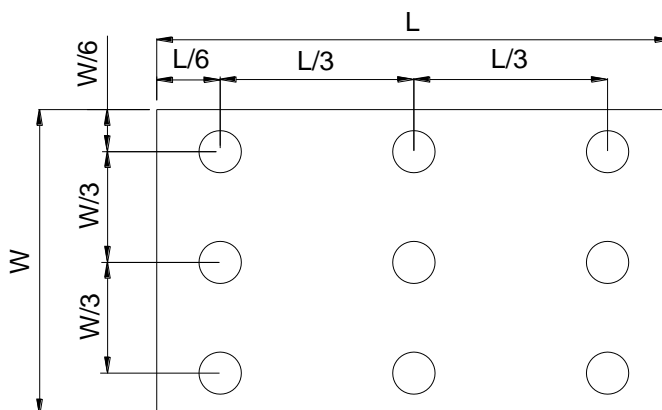


Fig. 4-4 Definition of measuring points

B_{max} : The measured maximum luminance of all measurement position.

B_{min} : The measured minimum luminance of all measurement position.

5. Reliability Test Items

Item	Test Conditions		Remark
High Temperature Storage	T = 80°C	240 hrs	Note 1,2,3
Low Temperature Storage	T = -30°C	240hrs	Note 1,2,3
High Temperature Operation	T = 70°C	240hrs	Note 1,2,3
Low Temperature Operation	T = -20°C	240hrs	Note 1,2,3
Operate at High Temperature and Humidity	60°C, 90% RH	240 hrs	Note 1,2,3
Thermal Shock	-30°C/30 min ~ +80°C/30 min for a total 100 cycles, Start with cold temperature and end with high temperature		Note 1,2,3

Note 1: The test samples have recovery time need more than 2 hours at room temperature before the function check. In the standard conditions , there is no abnormal display function occurred .

Note 2: After the reliability test , the product only guarantees operational function , but don't guarantee all of the cosmetic specification.

Note 3: Under no condensation of dew.

6. General Precautions

6.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

6.2. Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
4. Keep a space so that the LCD panels do not touch other components.
5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

6.3. Static Electricity

1. Be sure to ground module before turning on power or operating module.
2. Do not apply voltage which exceeds the absolute maximum rating value.

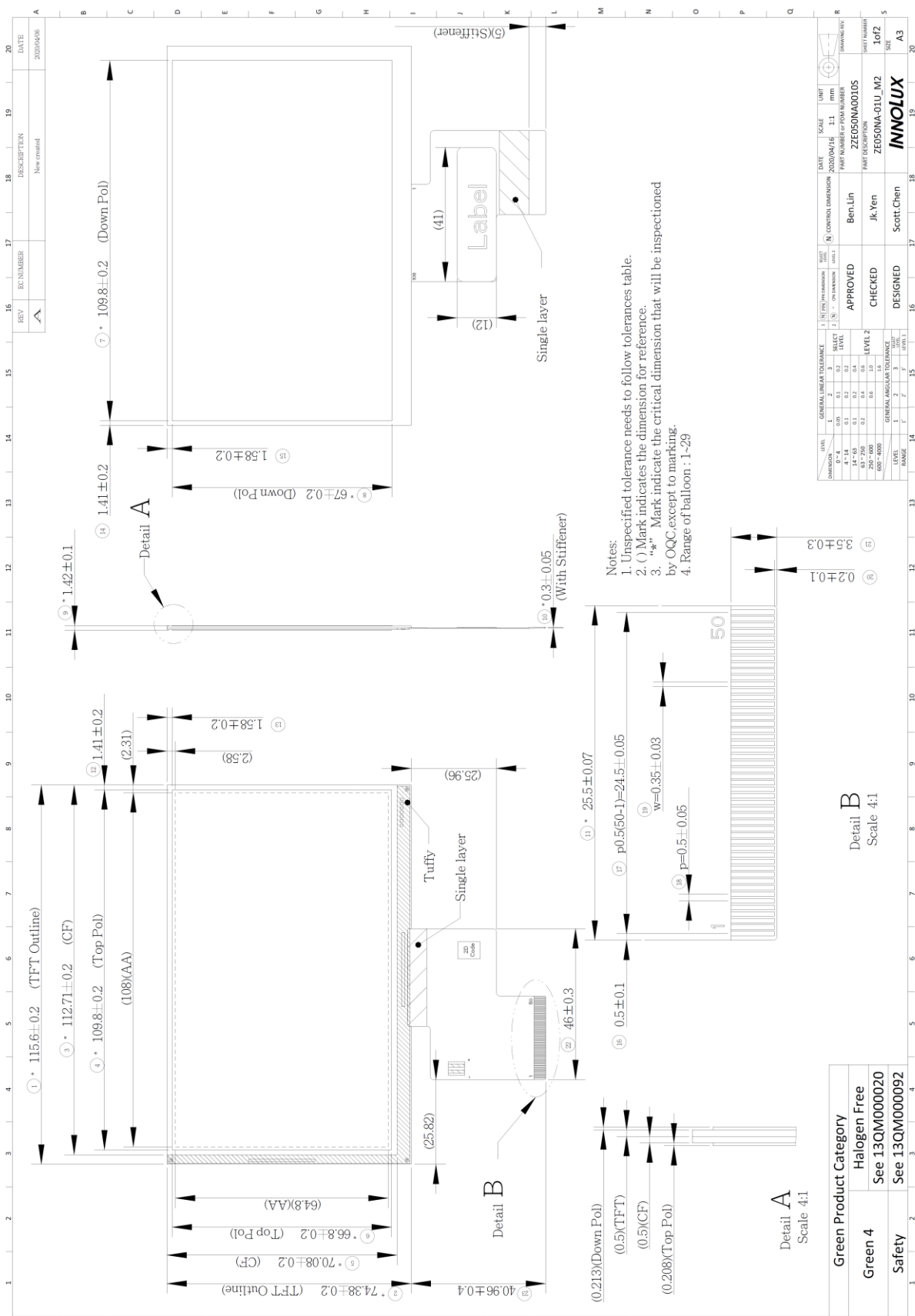
6.4. Storage

1. Store the module in a dark room where must keep at $25\pm10^{\circ}\text{C}$ and 65%RH or less.
2. Do not store the module in surroundings containing organic solvent or corrosive gas.
3. Store the module in an anti-electrostatic container or bag.

6.5. Cleaning

1. Do not wipe the polarizer with dry cloth. It might cause scratch.
2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

7. Mechanical Drawing



8. Package Drawing

